

## **Product Information**

# Elmotherm® 010-4000

Air drying Shellac Based Varnish

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# Elmotherm® 010-4000

## **Description:**

Elmotherm® 010-4000 is a rapid drying, wax containing natural shellac solution. It has excellent adhesion to a wide range of substrates. It has a working temperature range from 105°C to 155°C depending upon the processing heat history employed (time/temperature used during pressing operations). The resistance of the dry film is also dependant upon the temperatures and times employed. Elmotherm® 010-4000 is non-tracking.

## **Application:**

 $Elmotherm ^{@}~010-4000~is~used~in~the~manufacture~of~mica folium~and~also~as~a~general~purpose~non-tracking,~quick~drying~finishing~varnish$ 

Applied by brush, dip or spray as a finishing varnish Brush or curtain coating prior to layering of mica plates in the construction of micafolium

## **Properties:**

Appearance	Orange – Brown Liquid	
Viscosity	65 – 95 secs	B4 Flow Cup @ 25°C
Specific Gravity	0.92 – 0.94	g / cm³
Non-Volatile	43 – 47 %	1 hour @ 130°C
Drying Time	40 – 60 mins 10 – 20 mins	@ 20°C @ 50°C
Flash Point	24	°C
Temp Class	105 - 155	°C
Breakdown Voltage	71.7	V/micron @ 20° V

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